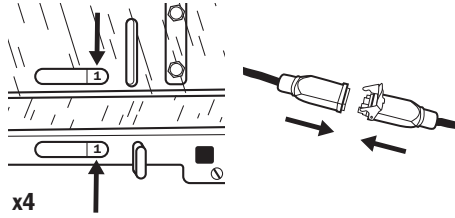
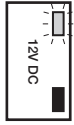
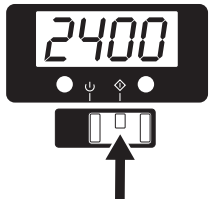


Troubleshooting

► Conveyor Will Not Start



- EN **1** Check 24V Power Supply light on front of conveyor control panel
- 2** Check 12V Relay green light on front of conveyor control panel.
- 3** If 12V green light is out: check that all 4 guards are installed and secured on conveyor
- 5** Check that all cables are connected



- EN **6** Check that Run / Standby switch on controller is in Run position
- 7** Check that circuit breaker has not tripped. If tripped, turn switch to on position

If conveyor does not start after performing the above steps, please contact a technician for assistance.
Si le convoyeur ne démarre pas malgré les vérifications ci-dessus, contacter votre société de service.

PF53 Conveyor - Quick Reference Guide



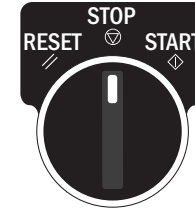
Operation

► Starting



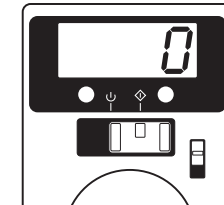
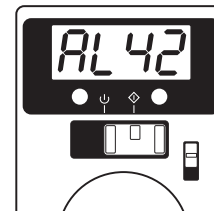
- EN **1** Start conveyor by turning control switch to Start (↕)

► Stopping



- 1** Stop conveyor by turning control switch to Stop (⌵)

► Resetting



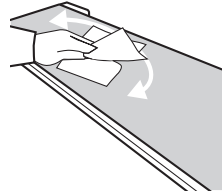
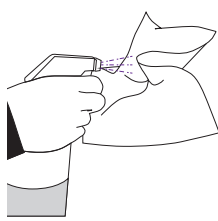
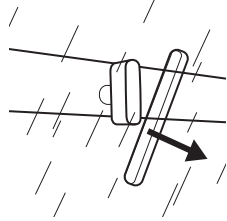
- EN **1** If an alarm condition occurs, controller must be reset
- 2** Turn control switch to Reset (↗) hold for one second
- 3** If controller displays "0" the alarm has been cleared
- 4** Start conveyor by turning control switch to Start (↕)

If alarm does not clear, refer to controller manufacturer's manual.

SEE BACK FOR TROUBLESHOOTING

Cleaning Instructions

Daily Cleaning



EN **1** Stop conveyor

2 Remove guards by twisting nuts to the vertical position and sliding off of conveyor

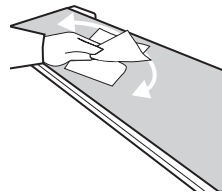
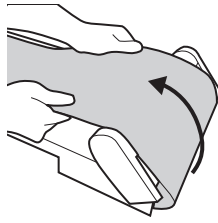
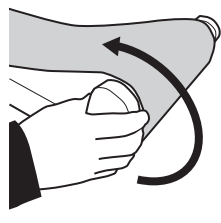
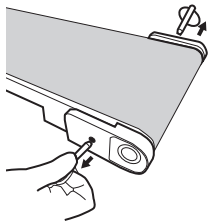
3 Spray rag with diluted cleaning solution

4 Wipe visible portion of belt

After completing above steps, replace guards. Conveyor is now ready to start.

Weekly Cleaning

To begin Weekly Cleaning, first complete steps 1-4 in Daily Cleaning section.

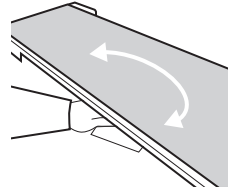
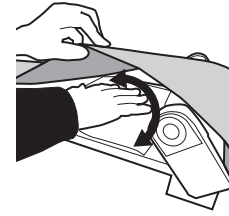
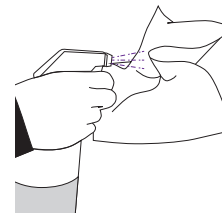


EN **1** Pull pins from both sides of conveyor's tail

2 Lift tail pulley

3 Manually advance belt to reveal opposite side

4 Wipe visible portion of belt

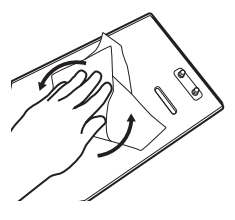
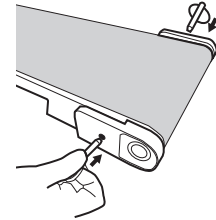
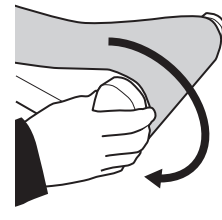
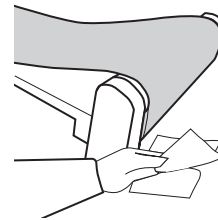


EN **5** Repeat **Steps 3 & 4** four times until entire belt is clean

6 Spray rag with diluted cleaning solution

7 Wipe entire length of frame underneath conveyor belt

8 Wipe under entire length of conveyor

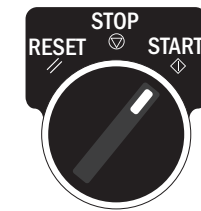
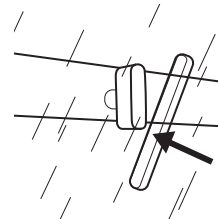


EN **9** Wipe under tail pulley

10 Lower tail pulley into place

11 Replace both pins in conveyor's tail pulley

12 Wipe both sides of each guard



EN **13** Replace guards by matching numbers, sliding over twist nuts, and twisting nuts to horizontal position

14 Start conveyor